Trade name: KRONES colfix HM VP 8049 US							
Curren	t version : 1.0.0, issued: 15	.01.2021	Replaced version: -, issued: -	Region: USA			
SEC	TION 1: Identificati	ion					
1.1	Product identifier Trade name						
	KRONES colfix	K HM VP 8049 US					
1.2	Recommended use of the chemical and restrictions on use Industrial adhesive						
	Restrictions on use No data available.						
1.3	Details of the supplier of the safety data sheet						
	Address KRONES INC. 9600 SOUTH 58TH S ⁻ PO BOX 321801 Franklin	TREET	WI 53132-6241				
	Fax no. 0)01-414-409-4000)01-414-409-4140 ;ales@kronesusa.com					
1.4	Emergency phone number +1 866 928 0789 (Toll free)						
SEC	TION 2: Hazard(s)	identification					
2.1	Classification of the chemical						
	Classification information This product is not subject to classification in accordance with paragraph (d) of 29 CFR § 1910.1200 "Hazard Communication".						
2.2	Label elements Not relevant						
2.3	Labelling information No data available	on					

Hazards not otherwise classified (HNOC) 2.4 No data available

SECTION 3: Composition / information on ingredients

3.1 **Substances**

Not applicable. The product is not a substance.

3.2 **Mixtures**

Chemical characterization

Hot-melt adhesive based on hydrocarbons, styrene-rubber copolymers and resins

Hazardous ingredients

This product does not contain substances to be mentioned in accordance with paragraph (d) of 29 CFR § 1910.1200 "Hazard Communication".

SECTION 4: First-aid measures

4.1 Description of necessary first-aid measures

General information

Remove contaminated clothing and shoes immediately, and launder thoroughly before reusing. In case of persisting adverse effects, consult a physician.

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After inhalation

Remove affected persons from dangerous area by observing suitable respiratory protection measures. Ensure supply of fresh air. In case of persisting adverse effects, consult a physician.

After skin contact

After contact with molten product cool quickly with cold water. Do not pull solidified product from skin. Take for medical treatment.

After eye contact

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes). Get medical attention if pain still persists.

After ingestion

Rinse mouth thoroughly with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed No data available.

4.3 Indication of any immediate medical attention and special treatment needed No data available.

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media Carbon dioxide; Extinguishing powder; Water spray jet

Unsuitable extinguishing media Full water jet

5.2 Specific hazards arising from the chemical

In the event of fire, the following can be released: Toxic gases/vapours; Carbon monoxide and carbon dioxide

5.3 Special protective equipment and precautions for fire-fighters Use self-contained breathing apparatus. Wear protective clothing.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Refer to protective measures listed in sections 7 and 8.

For emergency responders

Personal protective equipment (PPE) - see Section 8.

6.2 Methods and materials for containment and cleaning up

Take up mechanically. When collected, handle material as described under the section heading "Disposal considerations". Avoid raising dust.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Precautions for safe handling

Risks inherent to handling the product must be minimised by applying appropriate protective and preventive measures. Working processes should - so far as possible, according to the state of the art - be designed to rule out bodily contact or the release of hazardous substances. Provide good ventilation of working area (local exhaust ventilation if necessary).

General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Do not inhale dust. Avoid contact with eyes and skin. Wash hands before breaks and after work. Remove contaminated clothing and shoes and launder thoroughly before reusing.

7.2 Conditions for safe storage, including any incompatibilities

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Technical measures and storage conditions

Keep container tightly closed and dry in a cool, well-ventilated place.

Requirements for storage rooms and vessels

Containers which are opened must be carefully resealed and kept upright to prevent leakage. Always keep in containers of same material as the original.

Incompatible products

Substances to be avoided: see chapter 10.

SECTION 8: Exposure controls / personal protection

8.1 Control parameters

No parameters available for monitoring.

8.2 Exposure controls

Appropriate engineering controls

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapour below the PEL (=Permissible Exposure Limit), suitable respiratory protection must be worn.

Individual protection measures, such as personal protective equipment

Respiratory protection

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event that workplace threshold values are not specified.

Eye / face protection

Safety glasses with side protection shield

Hand protection

Sufficient protection is given wearing suitable protective gloves in the event of risk of skin contact with the product. Before use, the protective glove should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

Other protection measures

Chemical-resistant work clothes.

SECTION 9: Physical and chemical properties

Form/Color						
solid						
white						
Odor						
resinous						
Odor threshold						
No data available						
pH value						
No data available						
Boiling point / boiling range						
No data available						
Melting point / melting range						
No data available						
Decomposition point / decomposition range						
No data available						
Flash point						
Value	>	200	°C			
Auto-ignition temperature						

r. 0.98	g/cm ³
23	ں °C
luble	
100	%
100	/•

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available.

10.2 Chemical stability

Stable under recommended storage and handling conditions(See section 7).

10.3 Possibility of hazardous reactions

Dangerous reactions are not to be expected when handling product according to its intended use.

10.4 Conditions to avoid No data available.

10.5 Incompatible materials

No data available.

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10.6 Hazardous decomposition products

No data available.

SECTION 11: Toxicological information

Information on toxicological effects

Acute oral toxicity
No data available
Acute dermal toxicity
No data available
Acute inhalational toxicity
No data available
Skin corrosion/irritation
No data available
Serious eye damage/irritation
No data available
Respiratory or skin sensitisation
No data available
Germ cell mutagenicity
No data available
Reproduction toxicity

No data available

Carcinogenicity

No data available

NTP Report on Carcinogens (RoC)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) listed "known" (to be a human carcinogen) or "RAHC" (reasonably anticipated to be a human carcinogen).

OSHA Standards listing cancer as a health effect (Table VII.6.2)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) listed as carcinogenic.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) classified by the IARC Monographs.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration hazard No data available

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish (acute)

No data available

Toxicity to fish (chronic)

No data available

Toxicity to Daphnia (acute)

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No data available

Toxicity to Daphnia (chronic) No data available

Toxicity to algae (acute)

No data available

Toxicity to algae (chronic) No data available

12.2 Persistence and degradability No data available.

12.3 Bioaccumulative potential No data available.

12.4 Mobility in soil No data available.

o uala avaliable.

12.5 Other adverse effects No data available.

12.6 Other information

Other information

Do not discharge product unmonitored into the environment.

SECTION 13: Disposal considerations

13.1 Disposal considerations

Product

Dispose in accordance with federal, state and local regulations.

Packaging

Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in accordance with federal, state and local regulations.

SECTION 14: Transport information

14.1 US DOT (Department of Transportation)

The product is not subject to DOT regulations.

- **14.2 Transport IMDG** The product is not subject to IMDG regulations.
- **14.3 Transport ICAO-TI / IATA** The product is not subject to ICAO-TI / IATA regulations.
- **14.4 Other information** No data available.
- **14.5 Environmental hazards** Information on environmental hazards, if relevant, pls. see 14.1 - 14.3.
- **14.6** Special precautions for user No data available.
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not relevant

SECTION 15: Regulatory information

15.1 US Federal Regulations

Toxic Substances Control Act (TSCA)

According to the data available and/or specifications supplied by upstream suppliers, all components of this product

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are on the TSCA Inventory or are exempted from notification requirements.

CERCLA (Comprehensive Environmental Response, Compensation and Liability Act)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being subject to Table 302.4 "List of Hazardous Substances and Reportable Quantities".

Clean Air Act (CAA): Hazardous Air Pollutants (HAPS)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being "Hazardous Air Pollutants".

Clean Water Act (CWA) Section 307 (Toxic Pollutants) and Section 311 (Hazardous Substances)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being "Hazardous Substances".

EPCRA SARA Section 313, Toxic Chemical Release Inventory

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being subject to "SARA Reporting".

Emergency Planning & Community Right-to-Know Act (EPCRA) - Sections 302 and 304

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being subject to reporting requirements.

Clean Air Act (CAA) - Section 602 Ozone depleting substances

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) listed as ozone depleting substance.

15.2 US State Regulations

Pennsylvania State Right to Know Hazardous Substance List

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being "Hazardous Substances".

New Jersey State Right to Know Hazardous Substance List

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being "Hazardous Substances".

Massachusetts State Right to Know Hazardous Substance List

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being "Hazardous Substances".

Right to Know - California State - Proposition 65

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered being "Hazardous Substances".

SECTION 16: Other information, including date of preparation or last revision

16.1 Other information

No data available.

16.2 Date of preparation/revision of the SDS

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16.3 Department issuing safety data sheet

UMCO GmbH - D-21107 Hamburg, Georg-Wilhelm-Strasse 187, Tel.: +49(40)555 546 300, Fax: +49(40)555 546 357, e-mail: umco@umco.de

16.4 Conclusions

This information is based on our present knowledge and experience.

The safety data sheet describes products with a view to safety requirements.

It does not, however, constitute a guarantee for any specific product properties and shall not establish a legally valid contractual relationship.

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16.5 Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists ATE - Acute Toxicity Estimate **BOD** - Biochemical Oxygen Demand CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania CAS - Chemical Abstracts Service CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act CFR - Code of Federal Regulations (US) CLP - Classification, Labelling, and Packaging DOT - Department of Transportation Commission ECHA - European Chemicals Agency EC / EL - Effective Concentration / Effective Loading **EPA - Environmental Protection Agency** IARC - International Agency for Research on Cancer IATA - International Air Transport Association IBC - Intermediate Bulk Container ICAO - International Civil Aviation Organization IDL - Ingredient Disclosure List IDLH - Immediately Dangerous to Life and Health IMDG - International Maritime Dangerous Goods IUCLID - International Uniform Chemical Information Database Kow - Octanol/water partition coefficient LD/LC - Lethal Dose/ Lethal Concentration MARPOL - Marine Pollution MEL - Maximum Exposure Limits NFPA - National Fire Protection Agency NIOSH - National Institute for Occupational Safety and Health NJTSR - New Jersey Trade Secret Registry NOEL/NOEC - No Observed Effect Level / No Observed Effect Concentration NTP - National Toxicology Program OSHA - Occupational Safety and Health Administration PEL- Permissible Exposure Limit RCRA - Resource Conservation and Recovery Act SARA - Superfund Amendments and Reauthorization Act STEL - Short-term Exposure Limit STOT - Specific Target Organ Toxicity TDG - Transportation of Dangerous Goods TLV - Threshold Limit Value TSCA - Toxic Substances Control Act TWA - Time Weighted Average UN/NA - United Nations /North American US - United States VLE - Exposure Limit Value (Mexico) VOC - Volatile Organic Compounds